Smart

Fitted by Australia's largest vehicle manufacturers

Helpful Hints

Spark Plug Faces: Recognise and rectify your automotive problem





Normal condition Insulator nose greyish-yellow to russet brown. Engine is in order. Heat range of plug correct.

Mixture setting and ignition timing are correct, no misfiring, cold starting device functions correctly.

No deposits from fuel additives containing lead or from alloying constituents in the engine oil.

No overheating.



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Insulator nose, electrodes and spark-plug shell covered with velvet-like, dull black soot deposits.

Cause: incorrect mixture setting (carburettor, fuel injection): mixture too rich, air filter very dirty, automatic choke not in order or manual choke pulled too long, mainly short distance driving, spark plug too cold, heat range code number too low

Effect: misfiring, poor cold-starting performance. **Remedy:** set mixture and cold-starting device correctly, check air filter.

Oil-fouled

3, 4

Insulator nose electrodes and spark-plug shell covered with shiny soot or carbon residue.

- Cause: too much oil in combustion chamber. Oil level too high, badly worn piston rings, cylinders and valve guides. In two stroke gasoline engines, too much oil in mixture.
- *Effect:* misfiring, poor starting performance. Remedy: overhaul engine, correct fuel-oil mixture, new spark plugs.



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Formation of ash

Heavy ash deposits from oil and fuel additives on the insulator nose, in the scavenging area and on the ground electrode. The structure of



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Supersession List

Previous Type	New Type	Previous Type New Type	(
D10BC	DR10BC	FR7DTCFR7DC+	
D6BC	DR6BC	FR7KCFR7KCW	
D7BC	DR7BC	FR7KCUFR7KCX	
D8BC	DR8BC	FR7KDCFR7LDC+	
D9BC	DR9BC	FR7LDCFR7LDC+	
F5DC	FR5DC	FR8DC FR8DC+	
F6DC	FR6DC+	FR8DC0FR8DC+	



Lead deposits

In places the insulator nose is glazed brownish yellow; this may also tend towards green.

Cause: fuel additives which contain lead. The glaze





Heavy lead deposits. 9, 10

In places the insulator nose is thickly glazed brownish-yellow, this may also tend towards green.





appears in the case of heavy engine loading after lengthy part-load operation.

Effect: under heavy loading deposits become electrically conductive and cause misfiring. **Remedy:** new spark plugs, cleaning is pointless.

Partially melted centre electrode 13

Cause: overheating due to auto-ignition, e.g. due to

over-advanced ignition timing, combustion

deposits in combustion chamber, defective

inadequate fuel quality, heat range possibly

misfiring, loss of power (engine damage)

New spark plugs with correct heat range.

over-advanced ignition timing, combustion

deposits in combustion chamber, defective

damage. Overheated centre electrode may

valves, defective ignition distributor,

valves, defective ignition distributor,

Remedy: check engine, ignition and mixture formation.

Centre electrode melted away, ground electrode

Cause: overheating due to auto-ignition, e.g. due to

Centre electrode melted away

inadequate fuel quality.

New spark plugs.

Effect: misfiring, loss of power, possibly engine

result in insulator nose cracking. **Remedy:** check engine, ignition and mixture formation.

Centre electrode partially melted, blistered,

spongy insulator tip.

Effect:

too low.

also severely attacked.

- Cause: fuel additives which contain lead. The glaze appears in the case of heavy engine loading after lengthy part-load operation.
 - Effect: under heavy loading, deposits become electrically conductive and cause misfiring.

Remedy: new spark plugs, cleaning is pointless.



Partially melted electrodes 15

Cauliflower-like appearance of the electrodes. Possibly deposition of foreign matter.

- Cause: overheating due to auto-ignition, e.g. due to over-advanced ignition timing, combustion deposits in combustion chamber, defective valves, defective ignition distributor, inadequate fuel quality.
- Effect: loss of power prior to complete failure

Remedy: check engine, ignition and mixture formation. New spark plugs

Heavy wear on centre electrode 16

- Cause: recommended interval between spark plug changes not complied with.
- Effect: misfiring, particularly when accelerating (ignition voltage no longer sufficient for large electrode gap) Poor starting performance

Remedy: new spark plugs.

- (engine damage)

the ash is loose to cinder-like.

- **Cause:** alloying constituents, in particular from oil, can deposit this ash in the combustion chamber and on the spark-plug face.
- Effect: can lead to auto ignition with loss of power and engine damage.

Remedy: repair engine. New spark plugs. Possibly use other oil.



Heavy wear on ground electrode. 17

aggressive fuel and oil additives. Unfavourable Cause: influence of gas turbulence in the combustion chamber, possibly caused by deposits. Knocking. No overheating.

Effect: misfiring particularly when accelerating (ignition voltage no longer sufficient for large electrode gap). Poor starting performance.

Remedy: new spark plugs.

Insulator nose breakage

- **Cause:** mechanical damage due to being struck or dropped or due to pressure on the centre electrode when improperly handled. In borderline cases - particularly when the spark plug has been in use for too long - the insulator nose may be cracked by deposits between the centre electrode and the insulator nose and by corrosion of the centre electrode.
- *Effect:* misfiring. Spark jumps across at points which are not reliably reached by the mixture.

Remedy: new spark plugs

F6DCFR6DC+	FR8DC0FR8DC+	W7DCWR7DC+
F6DC0RFR6DC+	FR8DCXFR8DCX+	W7DC0WR7DC+
F6DCXFR6DCX	FR8LDCFLR8LDCU+	W7DCRWR7DC+
F6DTCFR6DC+	H07DCdiscontinued	W7DCXWR7DCX+
F6LTCRFR6LTC	H10BCHR10BC	W7DPWR7DP
F7DCFR7DC+	H6BCHR6BC	W7DTCWR7DC+
F7DC0FR7DC+	H6DCHR6DC+	W7LTCRWR7LTC+
F7DCXFR7DCX+	H7CCdiscontinued	W8BCWR8BC+
F7DPP222TFR7DPP33	H7CCYdiscontinued	W8DCWR8DC+
F7DTCFR7DC+	H7DCHR7DC+	W8DC0WR8DC+
F7HPP222FR7HPP222	H7DC0HR7DC+	W8DCXWR8DCX+
F7KTCRFR7KTC	H7DCYHR7DCY	W8DPWR8DP
F7LDCRFR7LDC+	H7DPHR7DP	W8DPXWR8DPX
F7LTCRFR7LDC+	H8BCHR8BC	W8DTCWR8DCX+
F8DCFR8DC+	H8BCSdiscontinued	W8FCWR8FC
F8DC4FR8DC+	H8DCHR8DC+	W8LCRWR8LC
F8DP332FR8DPP33	H8DC0HR8DC+	W8LTCRWR8LTC+
F8DPP332FR8DPP33	H9BCHR9BC+	W9DCWR9DC+
F8KTCRFR8KTC	H9BCYHR9BCY	W9LCWR9LE
F8LCRFR8LC	H9DCHR9DC	W9LCXWR9LCX+
FGR6KQCFGR6KQC	HR6DCHR6DC+	WR5DCWR5DC+
FGR6KQEFGR6KQE	HR7DCHR7DC+	WR6DCWR6DC+
FGR7DQE0FGR7DQE+	HR7DC0HR7DCX	WR6DTCWR6DC+
FGR8MQPEFR8SPP332	HR7MPPHR7MPP+	WR7BCWR7BC+
FLR8LDCU FLR8LDCU+	HR7MPP22UHR7MPP+	WR7DCWR7DC+
FR5DCFR5DC	HR8DCVHR8DCV+	WR7DCXWR7DCX+
FR5DP1FR5DPP222	HR9BCHR9BC+	WR7DP1X.discontinued
FR5DP1X FR5DPP222	HR9DCYHR9DCY+	WR7DTCWR7DCX+
FR6DCFR6DC+	M8AC0discontinued	WR8DCWR8DC+
FR6DC2FR6DC+	UET2discontinued	WR8DCXWR8DCX+
FR6DP1FR6DPP22	W10DCW10DC	WR8HPdiscontinued
FR6DP1XFR6DPP33X	W10FCWR10FC	WR9DCWR9DC+
FR6DTCWFR6DC+	W2CCW2CC	WR9DCXWR9DCX+
FR7DCFR7DC+	W3CCWR3CC	WR9EC0WSR9EC
FR7DC0FR7DC+	W3CPWR3CP	WR9LCXWR9LCX+
FR7DC2FR7DC+	W4CC07WR4CC	WR9LEVWR9LEV+
FR7DC9FR7DC+	W4CPWR4CP	WS8EWS9EC
FR7DCUFR7DCX+	W4DP0WR4DP0	XR2ASdiscontinued
FR7DCXFR7DCX+	W5BCWR5BC	XR4ASdiscontinued
FR7DP1XFR7DPP22U	W5DCWR5DC+	
FR7DPP10FR7DPP+	W5DPWR5DP	



SBR 2003/2004 V8 Supercar **Championship winners with** "off-the-shelf" Bosch spark plugs

